



SAFETY DATA SHEET

Revision date 25-Jan-2020

Version 11

Supersedes Date: 26-Sep-2019

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Product identifier

Product Code FS-6117.L25

Product Name 2.1 VOC EURO KLEARCOAT HARDENE

Other means of identification

No information available

Recommended use of the chemical and restrictions on use

Paint, Coatings

Details of the supplier of the safety data sheet

See section 16 for more information

5 STAR XTREME
a division of IAMG/International Autobody Marketing Group
1505 N. Hayden Road
Suite 111
Scottsdale, AZ 85257
www.5StarXtreme.com
1-87REFINISH

E-mail address [No information available](#)

Emergency telephone number

United States of America Chemtrec: 800-424-9300

Section 2: HAZARDS IDENTIFICATION

Classification

Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Respiratory sensitization	Category 1
Skin sensitization	Category 1
Carcinogenicity	Category 2
Reproductive toxicity	Category 2
Specific target organ toxicity (single exposure)	Category 3
Specific target organ toxicity (repeated exposure)	Category 2
Aspiration toxicity	Category 1
Flammable liquids	Category 3

Label elements



Signal word

DANGER

HAZARD STATEMENTS

Flammable liquid and vapor
Harmful if inhaled
Causes skin irritation
Causes serious eye irritation
May cause allergy or asthma symptoms or breathing difficulties if inhaled
May cause an allergic skin reaction
Suspected of causing cancer
Suspected of damaging fertility or the unborn child
May cause respiratory irritation
May be fatal if swallowed and enters airways
May cause damage to the following organs through prolonged or repeated exposure: Ears

PREVENTION

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves/protective clothing/eye protection/face protection. Use only outdoors or in a well-ventilated area. Wash face, hands and any exposed skin thoroughly after handling. In case of inadequate ventilation wear respiratory protection. Contaminated work clothing should not be allowed out of the workplace. Do not breathe dust/fume/gas/mist/vapors/spray. P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ ventilating/ lighting/ equipment. Use only non-sparking tools. Take precautionary measures against static discharge.

RESPONSE

IF exposed or concerned: Get medical advice/attention.

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Skin

If skin irritation or rash occurs: Get medical advice/attention. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower. Wash contaminated clothing before reuse.

Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.

Ingestion

IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. Do NOT induce vomiting.

Fire

In case of fire: Use CO₂, dry chemical, or foam for extinction.

STORAGE

Store locked up. Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool.

DISPOSAL

Dispose of contents/containers in accordance with local regulations.

HAZARDS NOT OTHERWISE CLASSIFIED (HNOC)

No information available.

OTHER HAZARDS

Not applicable.

UNKNOWN ACUTE TOXICITY 0% of the mixture consists of ingredient(s) of unknown toxicity.

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	weight-%
Benzene, 1-chloro-4-(trifluoromethyl)-	98-56-6	25 - 50
Hexamethylene diisocyanate isocyanurate oligomer	28182-81-2	25 - 50
Xylenes	1330-20-7	5 - 10
Ethylene glycol monobutyl ether acetate	112-07-2	1 - 3
Ethylbenzene	100-41-4	1 - 3
Toluene	108-88-3	0.1 - 0.3
Hexamethylene diisocyanate	822-06-0	0.1 - 0.3

*The exact percentage (concentration) of composition has been withheld as a trade secret.

Section 4: FIRST AID MEASURES

First Aid Measures

General advice

IF exposed or concerned: Get medical advice/attention.

Eye contact

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Skin Contact

If skin irritation or rash occurs: Get medical advice/attention. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower. Wash contaminated clothing before reuse.

Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.

Ingestion

IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. Do NOT induce vomiting.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

Section 5: FIRE FIGHTING MEASURES

Suitable extinguishing media

Dry chemical, CO₂, water spray or alcohol-resistant foam.

Not to be used for safety reasons:

Strong water jet

Specific hazards arising from the chemical

Burning produces heavy smoke. Fire may produce irritating and/or toxic gases. In the event of fire and/or explosion do not breathe fumes. May cause sensitization by inhalation. May cause sensitization by skin contact.

Special protective equipment for fire-fighters

Wear self-contained breathing apparatus and protective suit. Cool containers with flooding quantities of water until well after fire is out. Do not allow run-off from fire-fighting to enter drains or water courses.

Section 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions

Avoid breathing vapors or mists. Remove all sources of ignition. Use personal protective equipment as required. Avoid contact with skin, eyes or clothing. Keep people away from and upwind of spill/leak. Evacuate personnel to safe areas. Take precautionary measures against static discharges.

For emergency responders

Use personal protection recommended in Section 8.

Environmental precautions

Do not allow into any sewer, on the ground or into any body of water. If the product contaminates lakes, rivers or sewage, inform appropriate authorities in accordance with local regulations. Prevent further leakage or spillage if safe to do so. Local authorities should be advised if significant spillages cannot be contained.

Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Dispose of waste product or used containers according to local regulations. Clean with detergents. Avoid solvent cleaners. Take up mechanically, placing in appropriate containers for disposal. Dam up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Pick up and transfer to properly labeled containers. Clean contaminated surface thoroughly.

Section 7: HANDLING AND STORAGE

Precautions for safe handling

General advice

Persons with a history of asthma, allergies, chronic or recurrent respiratory disease should not be exposed to any process in which this product is used. Examination of lung function should be carried out on a regular basis on persons spraying this product. This product contains isocyanates. Isocyanates are known to be strong sensitizers. Persons already sensitized to diisocyanates may develop allergic reactions when using this product.

Advice on safe handling

Prevent the creation of flammable or explosive concentrations of vapor in air and avoid vapor concentration higher than the occupational exposure limits. Operators should wear anti-static footwear and clothing and floors should be of the conducting type. Use personal protection recommended in Section 8. Never use pressure to empty container. Comply with the health and safety at work laws. Prevent product from entering drains. Vapors are heavier than air and may spread along floors. Vapors may form explosive mixtures with air. Use only with adequate ventilation. Do not breathe dust/fume/gas/mist/vapors/spray. Use only in well-ventilated areas. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Take precautionary measures against static discharges. Use spark-proof tools and explosion-proof equipment. All equipment used when handling the product must be grounded.

General Hygiene Considerations

When using do not eat, drink or smoke. Wash contaminated clothing before reuse. Avoid contact with skin, eyes or clothing.

Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep/store only in original container. Store in accordance with local regulations. Keep unauthorized personnel away. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Keep container tightly closed in a dry and well-ventilated place. Keep tightly closed in a dry and cool place.

Incompatible materials

Water. Strong oxidizing agents. Alcohols. Amines.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

If S* appears in the OEL table, it indicates this chemical contains a skin notation.

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Benzene, 1-chloro-4-(trifluoromethyl)- 98-56-6	TWA: 2.5 mg/m ³ F	TWA: 2.5 mg/m ³ F	
Xylenes 1330-20-7	STEL: 150 ppm TWA: 100 ppm	TWA: 100 ppm TWA: 435 mg/m ³	
Ethylene glycol monobutyl ether acetate 112-07-2	TWA: 20 ppm		TWA: 5 ppm TWA: 33 mg/m ³
Ethylbenzene 100-41-4	TWA: 20 ppm	TWA: 100 ppm TWA: 435 mg/m ³	IDLH: 800 ppm TWA: 100 ppm TWA: 435 mg/m ³ STEL: 125 ppm STEL: 545 mg/m ³
Toluene 108-88-3	TWA: 20 ppm	TWA: 200 ppm Ceiling: 300 ppm	IDLH: 500 ppm TWA: 100 ppm TWA: 375 mg/m ³ STEL: 150 ppm STEL: 560 mg/m ³
Hexamethylene diisocyanate 822-06-0	TWA: 0.005 ppm		Ceiling: 0.020 ppm 10 min Ceiling: 0.140 mg/m ³ 10 min TWA: 0.005 ppm TWA: 0.035 mg/m ³

Appropriate engineering controls

Engineering Controls

Ensure adequate ventilation, especially in confined areas. Provide local exhaust ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. When operators, whether spraying or not, have to work inside the spray booth, ventilation is unlikely to be sufficient to control particulates and solvent vapor in all cases. In such circumstances they should wear a compressed air-fed respirator during the spraying process and until such time as the particulates and solvent vapor concentration has fallen below the exposure limits. Dry sanding, flame cutting and/or welding of the dry paint film may give rise to dust and/or hazardous fumes.

Under cool dry conditions, it is possible for the isocyanate to remain unreacted in the paint film for up to 30 hours after application. If dry flating is unavoidable air fed respiratory protective equipment should be used.

Individual protection measures, such as personal protective equipment

Eye/face protection

Tight sealing safety goggles.

Skin and body protection

Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact. Wear suitable protective clothing. Personnel should wear anti-static clothing made of natural fiber or of high temperature resistant synthetic fiber.

Hand Protection

There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals. Ensure that the breakthrough time of the glove material is not exceeded. Refer to glove supplier for information on breakthrough time for specific gloves. The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed. Gloves should be replaced regularly and if there is any sign of damage to the glove material. Always ensure that gloves are free from defects and that they are stored and used correctly. The performance or effectiveness of the glove may be reduced by physical / chemical damage and poor maintenance. Wear protective gloves.

Respiratory protection

In case of mist, spray or aerosol exposure wear suitable personal respiratory protection and protective suit. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

Thermal Protection

No information available

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	liquid
Appearance	No information available
Odor	Solvent
Color	clear
Odor Threshold	No information available
pH value	No information available
Melting point/freezing point	No information available
Boiling point / boiling range	No information available °C / °F
flash point	27 °C / 81 °F
evaporation rate	No information available
Flammability (solid, gas)	No information available
Flammability Limit in Air	
Upper flammability limit:	No information available
Lower flammability limit:	No information available
Vapor Pressure	No information available
vapor density	No information available
Density (lbs per US gallon)	9.97
specific gravity	1.19
Solubility(ies)	No information available
Partition coefficient	No information available
Autoignition temperature	No information available
Decomposition temperature	No information available
Kinematic viscosity	No information available
Dynamic viscosity	No information available

Other information

Section 10: STABILITY AND REACTIVITY

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of Hazardous Reactions	None under normal processing.
Hazardous polymerization	None under normal processing.
Conditions to avoid	Heat, flames and sparks.
Incompatible materials	Water. Strong oxidizing agents. Alcohols. Amines.
Hazardous Decomposition Products	Carbon monoxide. Carbon dioxide (CO ₂). Nitrogen oxides (NO _x). Chlorine.

Section 11: TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Eye contact

Causes serious eye irritation

Skin Contact

May cause an allergic skin reaction

Causes skin irritation

Ingestion

May be fatal if swallowed and enters airways

Inhalation

May cause allergy or asthma symptoms or breathing difficulties if inhaled

May cause respiratory irritation

Harmful if inhaled

Numerical measures of toxicity - Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Benzene, 1-chloro-4-(trifluoromethyl)- 98-56-6	= 13 g/kg (Rat)	> 2 mL/kg (Rabbit)	= 33 mg/L (Rat) 4 h
Hexamethylene diisocyanate isocyanurate oligomer 28182-81-2	-	-	-
Xylenes 1330-20-7	= 3500 mg/kg (Rat)	> 1700 mg/kg (Rabbit) > 4350 mg/kg (Rabbit)	= 5000 ppm (Rat) 4 h = 29.08 mg/L (Rat) 4 h
Ethylene glycol monobutyl ether acetate 112-07-2	= 2400 mg/kg (Rat)	= 1500 mg/kg (Rabbit)	> 400 ppm (Rat) 4 h
Ethylbenzene 100-41-4	= 3500 mg/kg (Rat)	= 15400 mg/kg (Rabbit)	= 17.4 mg/L (Rat) 4 h
Toluene 108-88-3	= 2600 mg/kg (Rat)	= 12000 mg/kg (Rabbit)	= 12.5 mg/L (Rat) 4 h
Hexamethylene diisocyanate 822-06-0	= 710 µL/kg (Rat)	= 593 mg/kg (Rabbit)	= 0.06 mg/L (Rat) 4 h

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document .

- ATEmix (dermal) 10323 Mg/kg
- ATEmix (inhalation-dust/mist) 3 mg/l
- ATEmix (inhalation-vapor) 22 mg/l

UNKNOWN ACUTE TOXICITY 0% of the mixture consists of ingredient(s) of unknown toxicity.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Chemical Name	ACGIH	IARC	NTP	OSHA
Ethylene glycol monobutyl ether acetate 112-07-2	A3			
Ethylbenzene 100-41-4	A3	Group 2B		X

ACGIH (American Conference of Governmental Industrial Hygienists)
A3 - Animal Carcinogen.
IARC (International Agency for Research on Cancer)
Group 2B - Possibly Carcinogenic to Humans.
OSHA (Occupational Safety and Health Administration of the US Department of Labor)
X - Present.

- Skin corrosion/irritation** Causes skin irritation
- Serious eye damage/eye irritation** Causes serious eye irritation
- Skin sensitization** May cause an allergic skin reaction
- Respiratory sensitization** May cause allergy or asthma symptoms or breathing difficulties if inhaled
- Germ cell mutagenicity** Not applicable
- Carcinogenicity** Suspected of causing cancer
- Reproductive Toxicity** Suspected of damaging fertility or the unborn child
- Specific target organ toxicity (single exposure)** May cause respiratory irritation
- Specific target organ toxicity (repeated exposure)**
May cause damage to the following organs through prolonged or repeated exposure: Ears
- Aspiration hazard** May be fatal if swallowed and enters airways

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity
Environmental precautions Prevent product from entering drains.

Persistence and degradability

No information available

Bioaccumulation

No information available

Mobility

No information available

Other adverse effects

No information available

Section 13: DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging

Improper disposal or reuse of this container may be dangerous and illegal. Empty containers must be scrapped or reconditioned.

Section 14: TRANSPORT INFORMATION

14.1 UN/ID no	DOT UN1263	IMDG UN1263	IATA UN1263
14.2 Proper shipping name	Paint	Paint	Paint
14.3 Hazard Class	3	3	3
14.4 Packing Group	III	III	III
14.5 Environmental hazard			
14.6 Special Provisions	B1, B52, IB3, T2, TP1, TP29, 367 Emergency Response Guide Number 128	163, 223, 367 955 EmS-No F-E, S-E	A3, A72, A192
14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code			No information available

The supplier may apply one of the following exceptions: Combustible Liquid (49 CFR 173.150(f)); Consumer Commodity (49 CFR 173.150(c), ICAO/IATA SP A112); Limited Quantity (49 CFR 173.150(b), ICAO Part 3 Chapter 4, IATA 2.7, IMDG Chapter 3.4); Viscous Liquid (49 CFR 173.121(b), IMDG 2.3.2.2, IATA 3.3.3.1.1, ICAO 3.2.2, ADR 2.2.3.1.5); Does Not Sustain Combustion (49 CFR 173.120(a), IATA 3.3.1.3, ICAO 3.1.3, IMDG 2.3.1.3, ADR 2.2.3.1.1 Note 1); or others as allowed under hazardous materials/dangerous goods regulations.

Section 15: REGULATORY INFORMATION

International Inventories

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

All components are listed or exempt from listing. (Active List).

DSL - Canadian Domestic Substances List

Not all components are listed or exempt from listing

US Federal Regulations

Chemical Name	TSCA - Toxic Substances Control Act, Section 12(b) Export Notification
Benzene, 1-chloro-4-(trifluoromethyl)- 98-56-6	Section 4

Chemical Name	SARA 313 - Threshold Values %	Metals	Hazardous air pollutants (HAPs) content
Xylenes 1330-20-7 5 - 10	1		Present
Ethylene glycol monobutyl ether acetate 112-07-2 1 - 3	1		Present

Ethylbenzene 100-41-4 1 - 3	0.1		Present
Toluene 108-88-3 0.1 - 0.3	1		Present
Hexamethylene diisocyanate 822-06-0 0.1 - 0.3	1		Present

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Xylenes 1330-20-7	100 lb			X
Ethylbenzene 100-41-4	1000 lb	X	X	X
Toluene 108-88-3	1000 lb	X	X	X

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Xylenes 1330-20-7	100 lb		RQ 100 lb final RQ RQ 45.4 kg final RQ
Ethylbenzene 100-41-4	1000 lb		RQ 1000 lb final RQ RQ 454 kg final RQ
Toluene 108-88-3	1000 lb		RQ 1000 lb final RQ RQ 454 kg final RQ
Hexamethylene diisocyanate 822-06-0	100 lb		RQ 100 lb final RQ RQ 45.4 kg final RQ

US State Regulations

Rule 66 status of product

Photochemically reactive.

California Proposition 65

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

U.S. EPA Label information

EPA Pesticide registration number Not applicable

U.S. State Right-to-Know Regulations

Chemical Name
Benzene, 1-chloro-4-(trifluoromethyl)- 98-56-6
Hexamethylene diisocyanate isocyanurate oligomer 28182-81-2
Xylenes 1330-20-7
Ethylene glycol monobutyl ether acetate 112-07-2
Ethylbenzene 100-41-4
Toluene 108-88-3

Section 16: OTHER INFORMATION

HMIS

Health hazards 3*

* = Chronic Health Hazard

Flammability 3

Physical hazards 1

Personal Protection X

Prepared By Regulatory Department

Revision date 25-Jan-2020

Revision Note No information available

Disclaimer

The information on this Safety Data Sheet (SDS) is based on the present state of our knowledge, current national legislation and guidelines. As the specific conditions of use of the product are outside the supplier's knowledge and control the user is responsible for ensuring that the requirements of relevant legislation are complied with. This SDS should not be construed as any guarantee of the technical performance or suitability for particular applications. **UNLESS SUPPLIER AGREES OTHERWISE IN WRITING, SUPPLIER MAKES NO WARRANTIES, EXPRESS OR IMPLIED, AND DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR FREEDOM FROM PATENT INFRINGEMENT. SUPPLIER WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES.**

End of Safety Data Sheet