

HIGH BUILD 2K DTM PRIMER FILLER/SEALER BLACK

5 STAR XTREME #5424 High Build 2K DTM Primer Filler/Sealer - Black is formulated with a hybrid of epoxy and acrylic polymers, which provide excellent adhesion, good corrosion resistance, productive dry times, and ease of sanding.

High Build Primer - Does not require a self-etching primer, eliminating extra labor, time, and gun clean-up costs!

Primer Filler - As a high build filler this product is capable of 2.5-3.0 mils per coat requiring less coats per application. Combined with easy sanding, this product will reduce repair time and increase shop productivity!

Primer Sealer - The addition of urethane reducer makes #5424 an excellent primer sealer. Highly versatile, #5424 is the perfect alternative to replace three products with one!

Mixing Ratios:

HIGH BUILD PRIMER FILLER

- 4 PARTS #5424 DTM Primer
- 1 PART #5426 Activator

PRIMER SEALER

- 4 PARTS #5424 DTM Primer
- 1 PART #5426 Activator
- 2 PARTS Urethane Reducer - Nat'l Rule Exempt Reducer for compliancy

Product Features/Benefits:

- DIRECT TO METAL
- Easy to Apply in 1 - 3 Coats
- Excellent Adhesion
- Great Corrosion Resistance
- Dry to Sand in 60 minutes
- Easy to Sand

Primer and Activator Available:

- | | |
|----------|--|
| #5424-1 | DTM Primer (BLACK) 2.1 VOC - Gallon |
| #5424-4 | DTM Primer (BLACK) 2.1 VOC - Quart |
| #5426-4 | DTM Primer Activator 2.1 VOC - Quart |
| #5426-16 | DTM Primer Activator 2.1 VOC - Half Pint |

Additional Options Available:

- | | |
|---------|-------------------------------------|
| #5423-1 | DTM Primer (WHITE) 2.1 VOC - Gallon |
| #5425-1 | DTM Primer (GRAY) 2.1 VOC - Gallon |

REGULAR BUILD PRIMER FILLER

- 4 PARTS #5424 DTM Primer
- 1 PART #5426 Activator
- 1 PART Urethane Reducer - Nat'l Rule Exempt Reducer for compliancy

INSTANT MSDS

Scan this QR Code with your **SMART PHONE** for instant **MSDS** and **TDS** information.



#5424



#5426

5 STARTM Xtreme

JUST SHOOT IT



2.1 VOC

Call 1-87REFINISH (1-877-334-6474) to find your local 5 STAR XTREME Autobody Products supplier.
Or visit our website: www.autobodybrands.com - MSDS/TDS/High Resolution photos available

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