

5 STAR ADVANTAGE® AUTOBODY PRODUCTS

TECHNICAL DATA INFORMATION

DATED: MAY 2020

PRODUCT NUMBER

#3528 Self-Etch Primer – Light Gray (Aerosol)	15oz.	6/cs
#3531 Self-Etch Primer – Black (Aerosol)	15oz.	6/cs

DESCRIPTION:

5 STAR ADVANTAGE's self etching primer is specially formulated to chemically etch bare metal and aluminum in one easy step. Hides well and can be wiped down with mineral spirits or isopropyl alcohol. Topcoat with one or two component systems. Our unique fan spray tip reduces fatigue and replicates the spray pattern of a professional spray gun.

FEATURES:

Etch Bare Metal & Aluminum in One Easy Step
Large Fan Spray Head
Sandable & Hides Well
Topcoat with 1K or 2K Systems

SUGGESTED USES:

Spot repairs of body panels
Metal parts subject to outdoor exposure
Fill in scratches prior to sanding

DIRECTIONS:

The sprayhead provides a horizontal and vertical fan spray that can be changed by turning the nozzle clockwise or counter clockwise.

1. Surface must be clean, dry and free of rust before painting. Protect surrounding areas from spray mist. For best results, use when can is between 50°F and 90°F (10°C and 32°C).
2. Shake can at least one minute after rattle is heard and occasionally during use.
3. Spray surface with steady even strokes at a distance of 6 to 10 inches (15 to 25cm). Several light coats give a better finish than one heavy one. Can be sanded or topcoated in 15 minutes.
4. If clogging develops, turn sprayhead . turn or remove and clean sprayhead slot. DO NOT stick pin or other objects into can opening. With can and sprayhead pointed away from you, reinsert sprayhead with a gentle twisting motion.
5. To clear sprayhead for future use, turn can upside down and spray for 3 seconds. Completely empty cans may be recycled or disposed of with regular trash. Dispose of partially empty cans responsibly. DO NOT incinerate or compact.

Dry Time*:

To touch 10 minutes
To recoat 10 minutes
Topcoat 30 minutes
Hard Cure 48 hours

*At 72F, 50% humidity, 1.5 mil thickness

Curing/Recoat time is extended with multiple coats and excessively thick coats

Gloss*:

Flat, <15

*as measured on a 60 degree gloss meter.

Additional Notes:

Do not apply excessively as it will greatly increase the drying time. Especially recommended for use over aluminum. Recommended film thickness: 1.5-2 mil. dry film, which should be achieved with multiple light coats.

PROPERTIES:

Coverage	Up to 18 square feet
Cleanup	Paint or lacquer thinner
Flammability	Extremely Flammable
Flash point	-4F
Specific Gravity	0.82
Solids Content	26%
HAPS	<1%
MIR Value	0.69
	Doesn't exceed 0.70 (California)
	Doesn't exceed 1.20 (EPA Limit)
Storage Temperature	40-90F
Application Temperature	50-100F
Heat Resistance	250F
Resin System	Modified alkyd
Shelf life	Guaranteed for 2 years
Shipping Classification	Consumer Commodity ORM-D, UN 1950
Hazard Class	2.1

Packaging: 15oz. Aerosol, 6/case**SAFETY INFORMATION - FOR INDUSTRY USE ONLY**

DANGER EXTREMELY FLAMMABLE LIQUID AND VAPOR.
VAPORS MAY CAUSE FLASH FIRE. CONTENTS UNDER PRESSURE.
VAPOR HARMFUL. See other cautions on back panel.

KEEP OUT OF REACH OF CHILDREN.**WARNING: Cancer and Reproductive Harm**www.P65Warnings.ca.gov.**AVERTISSEMENT: Cancer et Harm Reproductive**www.P65Warnings.ca.gov**ADVERTENCIA: Cáncer y Daños Reproductivos**www.P65Warnings.ca.gov**For Chemical Emergencies/Pour les urgences chimiques****Para Emergencias Químicas****Contact CHEMTREC (day or night) at 1-800-424-9300**www.5starxtreme.com / www.advantagerefinish.com

Manufactured in U.S.A (Manufactured for - ABI/Autobody Brands
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