

## 5 STAR XTREME AUTOBODY PRODUCTS TECHNICAL DATA INFORMATION

**DATED: MAY 2015**

<b>PRODUCT NUMBER</b>	<b>DESCRIPTION</b>
57160-1	Quickbase-D Fast Reducer – Gallon
57175-1	Quickbase-D Medium Reducer - Gallon
57175-4	Quickbase-D Medium Reducer – Quart
57185-1	Quickbase-D Slow Reducer - Gallon

### **DESCRIPTION**

5 STAR XTREME Quickbase (D) Reducers are designed to initiate a very fast cure, or a very fast flash time of the basecoat. This is achieved with products that quickly evaporate from the basecoat film or products that induce a reaction of the resins. The objective of these products is to prevent the aluminum flakes in the basecoat from moving or “mottling”. 5STX has duplicated two of the most popular Basecoat Systems these are comparable to Dupont™ #7160, 7175, and #7185.

### **Mixing Directions: Basecoats**

1. Read all label directions, warnings and cautions for safe use of 57160/57175/57185 QUICKBASE D Reducer.
2. Mix 5 STAR XTREME 57160/57175/57185 QUICKBASE D Reducer per paint companies' mixing directions found on formulas, basecoat labels, or Product Data Sheets.
3. Keep cap tightly closed at all times for maximum product performance. 5 STAR XTREME 57160/57175/57185 QUICKBASE D Reducer is moisture sensitive. Exposure to humidity will contaminate the product and will affect its performance.

### **Application Directions: Basecoats**

1. Apply the basecoat per the paint manufacturers' application instructions found on the basecoat label or Product Data Sheet.
2. Maintain recommended air pressures unless color changes are desired:  
**To Lighten Color:** Increase air pressure above the recommended amount. Apply a light to medium coat of color. Increase speed of gun when applying color.  
**To Darken Color:** Decrease air pressure below recommended amount. Apply a medium to full wet coat of color. Slow the speed of the gun when applying color.
3. Allow sufficient flash time before applying the appropriate 5 STAR XTREME Autobody Products Urethane Clearcoat. Please note that the flash times could vary between specific colors.
4. Apply sufficient coats of basecoat to achieve hiding. Some paint manufacturers' recommend tinting primers for transparent basecoat colors.

5. Use with appropriate 5 STAR XTREME clearcoat. Please refer to label or Data Sheet of specific 5 STAR XTREME Autobody Products Urethane Clear for proper mixing and application directions.

### **SUPPLEMENTAL INFORMATION**

**FOR INDUSTRIAL USE ONLY. SEE SAFETY DATA SHEET. KEEP OUT OF THE REACH OF CHILDREN.**

**A PHOTOCHEMICALLY REACTIVE SOLVENT AS DEFINED BY SCAQMD RULE 102.**

#### **#57160**

**Contents:** 2-butanone (78-93-3), n-butyl propionate (590-01-2), toluene (108-88-3), ethyl acetate (141-78-6), polyethylene (9002-88-4).

**Regulatory VOC:** 840 g/l or 7.0 lbs/gal

**Material (Actual) VOC:** 840 g/l or 7.0 lbs/gal

#### **#57175**

**Contents:** n-butyl propionate (590-01-2), n-butyl acetate (123-86-4), xylene (1330-20-7), VM & P naphtha (8032-32-4), acetone (67-64-1), ethyl acetate (141-78-6), toluene (108-88-3), ethyl benzene (100-41-4).

**Regulatory VOC:** 862 g/l or 7.2 lbs/gal

**Material (Actual) VOC:** 783 g/l or 6.5 lbs/gal

#### **#57185**

**Contents:** 2,6-dimethyl-4-heptanone (108-83-8), VM & P naphtha (8032-32-4), n-butyl alcohol (71-36-3), 4,6-dimethyl-2-heptanone (19549-80-5), methoxypropyl acetate (108-65-6), 2-pentanone (107-87-9), n-butyl propionate (590-01-2).

**Regulatory VOC:** 809 g/l or 6.8 lbs/gal

**Material (Actual) VOC:** 809 g/l or 6.8 lbs/gal

**Proposition 65 Statement: WARNING:** This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

[www.5starxtreme.com](http://www.5starxtreme.com)

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**1-87-REFINISH**